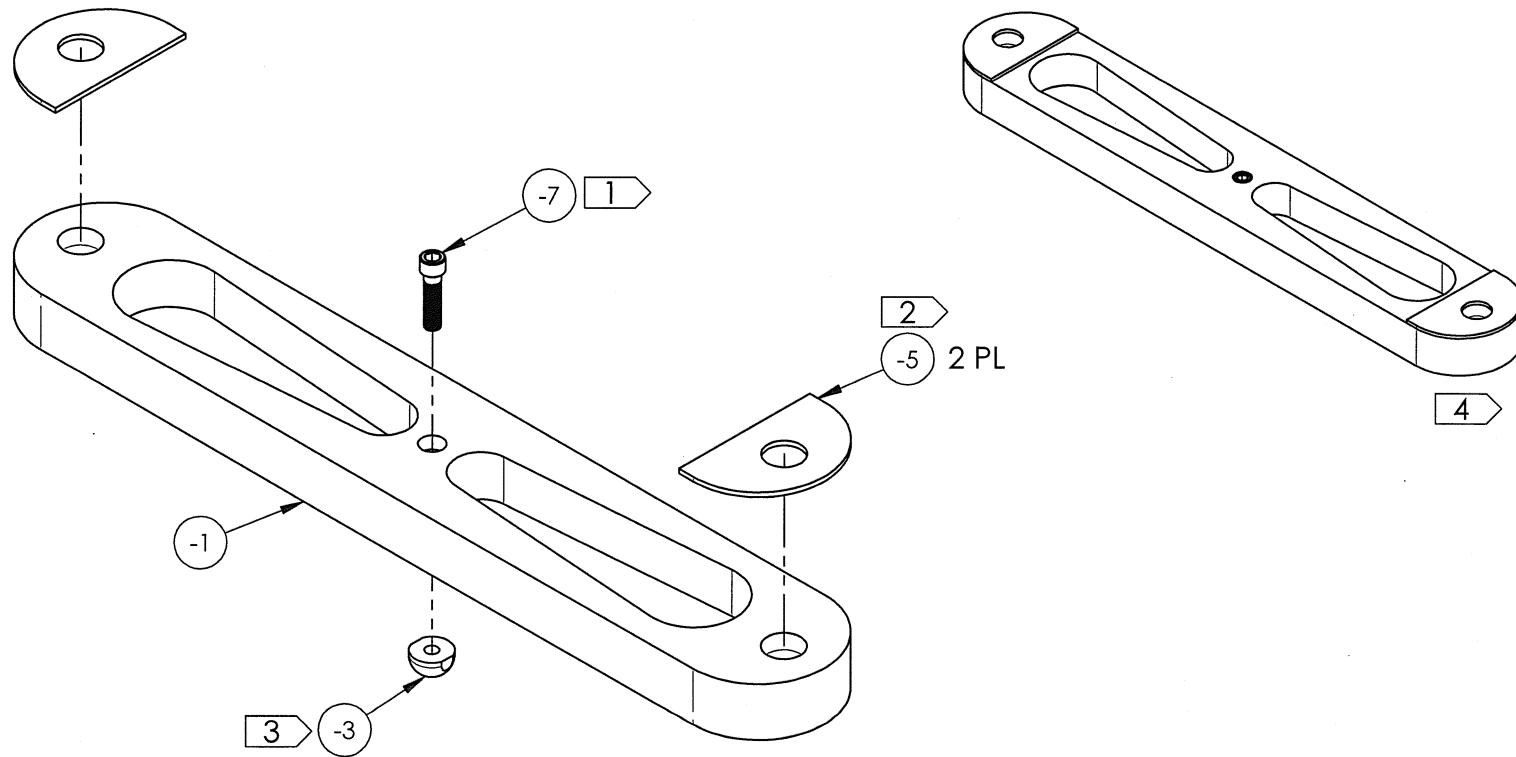


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		MODIFIED FROM RBW0805G00332-3G MODIFIED WAS 1018 IS 6061.	7/18/2014	PW	DW
B		NOTES ON PAGE 1 ADDED, ITEM -5 MATERIAL WAS RUBBER IS McMaster#1372N55 OR EQUIV	2019-07-09	VM	VM



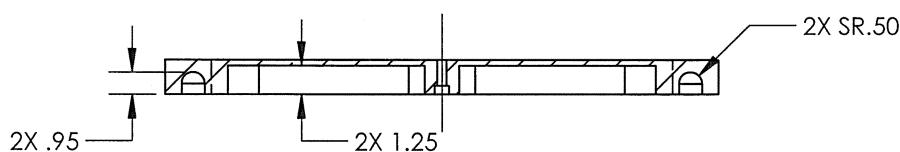
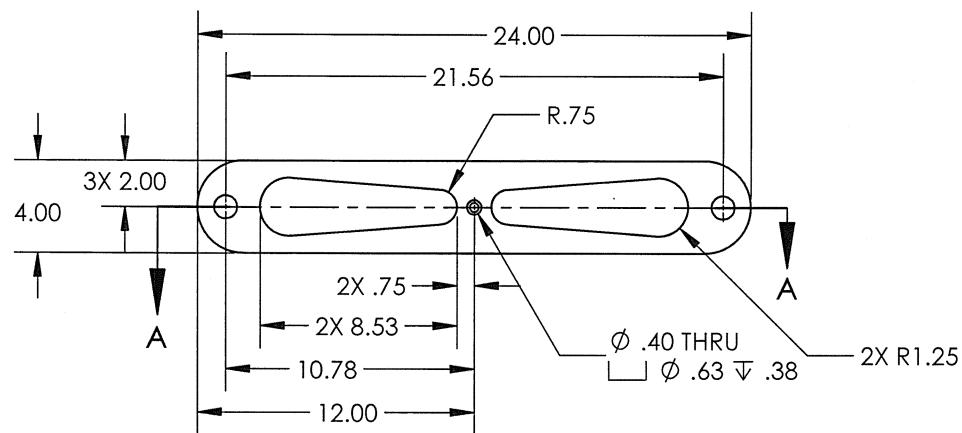
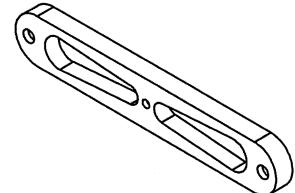
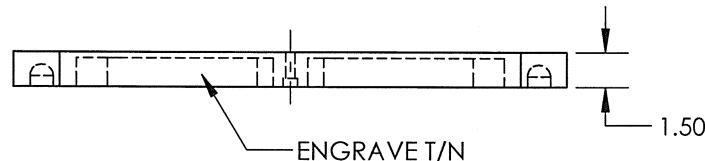
- 1) APPLY NICKEL ANTI-SEIZE LOCTITE LB 771 ON THREADS OF ITEM -7 THEN ASSEMBLE WITH ITEM -3, AND REMOVE EXCESS
- 2) APPLY INSTANT ADHESIVE LOCTITE 495 BETWEEN THE SURFACES OF ITEM -5 AND ITEM -1, AND REMOVE EXCESS
- 3) INSTALL ITEM -3 HAND TIGHT
- 4) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	MAT'L	DRAWN BY:	REV
			-1	1	JACKING BAR	6061		2	UNLESS OTHERWISE SPECIFIED	APPROVED	
			-3	1	CAP	303 S.S.		3	DIMENSIONS ARE IN INCHES	RE-AT	
			-5	2	PAD	RUBBER	McMaster#1372N55 OR EQUIV. (MULTIPURPOSE NEOPRENE RUBBER 4" X 36" LG. X 1/8" THK 50A DURO)	4	.XXX ± .005 FRACTIONS ± 1/32	IRE-AT	
		B/O	-7	1	SCREW	S.S.	3/8-24 X 1-1/2 (MCMASTER-CARR #92196A363)	1	.XX ± .01 ANGLES ± .5°	FINISH	
									1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC	
									2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL	
										AGUSTA AW139	
									SCALE 1:8	DATE 2011-02-09	SHEET 1 OF 4

	
TITLE	
JACKING BRACKET, HELICOPTER WEIGHING	
DWG NO.	
RBW0805G00332-3G-A	
REV	B
MAT'L	
DRAWN BY: GILBERT	
APPROVED	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± .5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
AGUSTA AW139	

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		REVISIONS		
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-1 CH'D MATERIAL WAS 1018 CR IS 6061. CH'D POCKET SHAPE AND DEPTH. ADDED RADIUS TO ENDS.	7/18/2014	PW DW
B		FINISH WAS POWDER COAT YELLOW IS RED ANODIZE, MATERIAL WAS 6061 IS 6061-T6 / 7075-T6, ENGRAVING "MADE IN USA & S/N REMOVED	2019-07-09	VM VM



SECTION A-A

(-1)

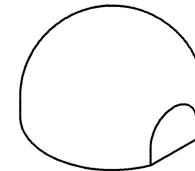
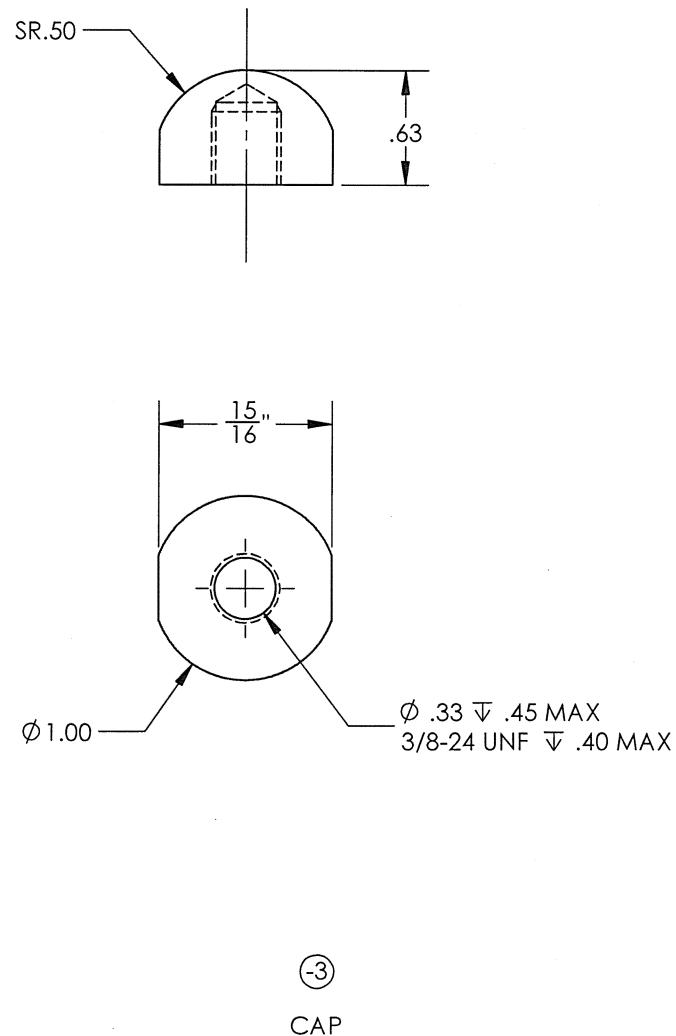
JACKING BAR

DART	
AEROSPACE	
TITLE	
JACKING BRACKET, HELICOPTER WEIGHING	
DWG NO.	REV
RBW0805G00332-3G-A-1	B
MATERIAL 6061-T6 / 7075-T6 DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED APPROVED	
DIMENSIONS ARE IN INCHES	
.000 ± .005 FRACTIONS ± 1/32	
.00 ± .01 ANGLES ± 5°	
.00 ± .1	
SPEC MIL-A-8625 TYPE 2 CLASS 2	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
AGUST AW139	
SCALE 1:8	DATE 2011-02-09
SHEET 2 OF 4	

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REVISIONS

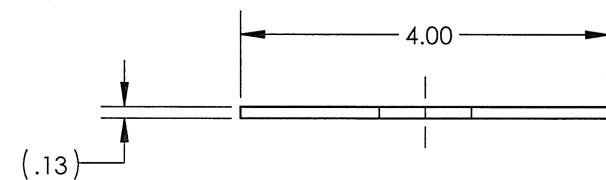
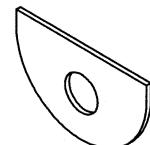
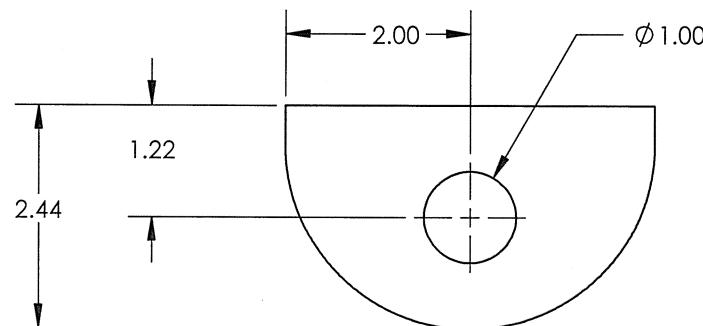
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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<b>DART</b> AEROSPACE	
TITLE	
JACKING BRACKET, HELICOPTER WEIGHING	
DWG NO. RBW0805G00332-3G-A-3	
REV B	
MAT'L 303 S.S.	
DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX $\pm .005$ FRACTIONS $\pm 1/8$	
.XX $\pm .01$ ANGLES $\pm 5^\circ$	
.X $\pm .1$	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
AGUSTA AW139	
SCALE 1:1	DATE 2011-02-09
SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-5 ADDED FULL RADUIS TO END	7/18/2014	PW	DW
B		MATERIAL WAS RUBBER IS McMaster#1372N55 OR EQUIV	2019-07-09	VM	VM



-5

PA 1

 <b>DART</b> <b>AEROSPACE</b>	
<b>TITLE</b> <b>JACKING BRACKET, HELICOPTER WEIGHING</b>	
<b>DWG NO.</b> <b>RBW0805G00332-3G-A-5</b> <b>REV B</b>	
<b>MATL</b> McMaster# 1372N55 OR EQUIV	<b>DRAWN BY:</b> <b>GILBERT</b> <b>APPROVED</b> <i>WJF</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	<b>FRACTIONS</b> ± 1/8
.XX ± .01	<b>ANGLES</b> ± .5°
X ± .1	
<b>1. BREAK ALL SHARP EDGES .015 x 45°</b> <b>OR .015R</b>	
<b>2. DIMENSIONAL LIMITS APPLY AFTER</b> <b>PLATING</b>	
<b>USED ON MODEL</b> <b>AGUSTA AW139</b>	
<b>SCALE</b> <b>1:2</b>	<b>DATE</b> <b>2011-02-09</b>
<b>SHEET 4 OF 4</b>	